



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-012
Job Sheet 167746



Part No: D412-698-012

Job Qty: 2 ea

Part Name: Cabin Door Roller RH Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli-Lift International Inc (CHLIF01)

Hangar No. 2 Yorkton Airport, PO Box 1971 Yorkton, SK, S3N3X3 Canada ph:(306) 783-5438

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/10/17	0.00	0.00	Start Up Stores/Pkg2		
110	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging1		
120	QC	2 pcs		11/10/17	0.00	0.00	QC4		
125	DC	2 pcs		11/10/17	0.00	0.00	DC		
130	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging3		
140	QC21-FG	2 Ea		11/10/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D412-698-012 CHG003

Descriptions: 130 - Identify and pack for shipping as per PPP D412-698-012 Location : FG034

DAS
21
9-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3121-141 5007111	6	9	0	0
	D3121-144 5007110	2	5	0	0
	D3137-043 1128824	2	14	0	0
	D3183-044 1132365	2	7	0	0
	D3199-1 5007098	18	54	0	0
	D3202-1 5007096	2	18	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 11:37 AM dart.poulin.mario

DQA

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 33%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ </td> <td style="width: 33%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ </td> <td style="width: 33%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Receiving/Packaging Supplier ☐ </td> </tr> <tr> <td style="width: 33%;"> Engineering ☐ Quality ☐ Other ☐ </td> <td colspan="2"></td> </tr> </table>		Skid-tube ☐ Machining ☐ Thermoforming ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Receiving/Packaging Supplier ☐	Engineering ☐ Quality ☐ Other ☐		
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Engineering ☐ Quality ☐ Other ☐									
Date : _____ Job No: 167746 Mfg Date: 11/06/17	Start up Operation 2 D412-698-012 Cabin Door Roller RH Aluminum Door		Change No: _____ Quantity: _____ Operation: _____ Revision: _____ PART NO: _____						
Root Cause <table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com <table style="width: 100%;"> <tr> <td style="width: 33%;"> Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 33%;"> Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width: 33%;"> Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>		Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	
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Part Number: D412-698-011/-012

Description: CABIN DOOR ROLLER, LH/RH

[illegible]